Features



10W Stereo/15W Mono, Filterless, Spread-Spectrum, Class D Amplifiers

General Description

The MAX9703/MAX9704 mono/stereo Class D audio power amplifiers provide Class AB amplifier performance with Class D efficiency, conserving board space and eliminating the need for a bulky heatsink. Using a Class D architecture, these devices deliver up to 15W while offering up to 78% efficiency. Proprietary and patent-protected modulation and switching schemes render the traditional Class D output filter unnecessary.

The MAX9703/MAX9704 offer two modulation schemes: a fixed-frequency mode (FFM), and a spread-spectrum mode (SSM) that reduces EMI-radiated emissions due to the modulation frequency. The device utilizes a fully differential architecture, a full bridged output, and comprehensive click-and-pop suppression.

The MAX9703/MAX9704 feature high 80dB PSRR, low 0.07% THD+N, and SNR in excess of 95dB. Short-circuit and thermal-overload protection prevent the devices from being damaged during a fault condition. The MAX9703 is available in a 32-pin TQFN (5mm x 5mm x 0.8mm) package. The MAX9704 is available in a 32-pin TQFN (7mm x 7mm x 0.8mm) package. Both devices are specified over the extended -40°C to +85°C temperature range.

Applications

LCD TVs LCD Monitors Desktop PCs LCD Projectors

Hands-Free Car Phone Adaptors Automotive

♦ Filterless Class D Amplifier

- ♦ Unique Spread-Spectrum Mode Offers 5dB **Emissions Improvement Over Conventional** Methods
- **♦** Up to 78% Efficient (R_L = 8Ω)
- ♦ Up to 88% Efficient (R_L = 16 Ω)
- ♦ 15W Continuous Output Power into 8Ω (MAX9703)
- ♦ 2x10W Continuous Output Power into 8Ω (MAX9704)
- ♦ Low 0.07% THD+N
- ♦ High PSRR (80dB at 1kHz)
- **♦ 10V to 25V Single-Supply Operation**
- **♦ Differential Inputs Minimize Common-Mode Noise**
- **♦ Pin-Selectable Gain Reduces Component Count**
- ♦ Industry-Leading Click-and-Pop Suppression
- ♦ Low Quiescent Current (24mA)
- ♦ Low-Power Shutdown Mode (0.2µA)
- ♦ Short-Circuit and Thermal-Overload Protection
- ♦ Available in Thermally Efficient, Space-Saving **Packages**

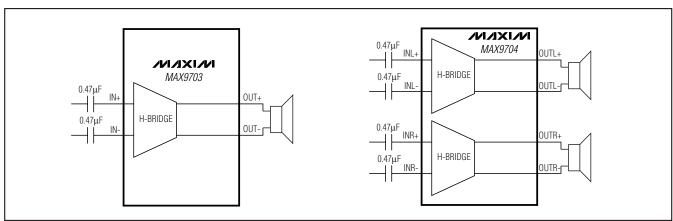
32-Pin TQFN (5mm x 5mm x 0.8mm)-MAX9703 32-Pin TQFN (7mm x 7mm x 0.8mm)-MAX9704

Ordering Information

PART	TEMP RANGE	PIN-PACKAGE	AMP
MAX9703 ETJ+	-40°C to +85°C	32 TQFN-EP*	Mono
MAX9704 ETJ+	-40°C to +85°C	32 TQFN-EP*	Stereo

^{*}EP = Exposed paddle.

Block Diagrams



Pin Configurations appear at end of data sheet.

Maxim Integrated Products 1

⁺Denotes lead-free package.

ABSOLUTE MAXIMUM RATINGS

(All voltages referenced to GNI	D.)
V _{DD} to PGND, AGND	30V
OUTR_, OUTL_, C1N	0.3V to (V _{DD} + 0.3V)
C1P	(V _{DD} - 0.3V) to (CHOLD + 0.3V)
CHOLD	(V_{DD} - 0.3V) to +40V
All Other Pins to GND	0.3V to +12V
Duration of OUTR_/OUTL_	
Short Circuit to GND, VDD	10s
Continuous Input Current (VDD	, PGND)1.6A
Continuous Input Current	0.8A
Continuous Input Current (all o	ther pins)±20mA

Continuous Power Dissipation (T _A = +70°C) Single-Layer Board:	
MAX9703 32-Pin TQFN (derate 21.3mW/°C	
above +70°C)	1702.1mW
MAX9704 32-Pin TQFN (derate 27mW/°C	
above +70°C)	2162.2mW
Multilayer Board:	
MAX9703 32-Pin TQFN (derate 34.5mW/°C	.==
above +70°C)	2/58.6mW
MAX9704 32-Pin TQFN (derate 37mW/°C	
above +70°C)	
Junction Temperature	
Operating Temperature Range	
Storage Temperature Range	
Lead Temperature (soldering, 10s)	+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

 $(V_{DD} = 15V, GND = PGND = 0V, \overline{SHDN} \ge V_{IH}, A_V = 16dB, C_{SS} = C_{IN} = 0.47\mu F, C_{REG} = 0.01\mu F, C1 = 100nF, C2 = 1\mu F, FS1 = FS2 = GND (f_S = 660kHz), R_L connected between OUTL+ and OUTL+ and OUTR+ and OUTR+, T_A = T_{MIN} to T_{MAX}, unless otherwise noted. Typical values are at T_A = +25°C.) (Notes 1, 2)$

PARAMETER	SYMBOL	CON	IDITIONS	MIN	TYP	MAX	UNITS
GENERAL	•	•		•			-
Supply Voltage Range	V _{DD}	Inferred from PSRR to	est	10		25	V
Ociana and Ocument		D ODEN	MAX9703		14	22	
Quiescent Current	IDD	R _L = OPEN	MAX9704		24	34	mA
Shutdown Current	ISHDN				0.2	1.5	μΑ
Turn-On Time	tou	C _{SS} = 470nF			100		mo
Turn-On Time	ton	C _{SS} = 180nF			50		ms
Amplifier Output Resistance in Shutdown		SHDN = GND		150	330		kΩ
		$A_V = 13dB$		35	58	80	
land the same of the same		$A_V = 16dB$		30	48	65	1.0
Input Impedance	RIN	A _V = 19.1dB		23	39	55	kΩ
		A _V = 29.6dB		10	15	22]
		G1 = L, G2 = L		29.4	29.6	29.8	
Valta and Cain	۸	G1 = L, G2 = H		18.9	19.1	19.3	dB
Voltage Gain	Av	G1 = H, G2 = L		12.8	13	13.2	
		G1 = H, G2 = H		15.9	16	16.3	
Gain Matching		Between channels (M	IAX9704)		0.5		%
Output Offset Voltage	Vos				±6	±30	mV
Common-Mode Rejection Ratio	CMRR	f _{IN} = 1kHz, input refe	rred		60		dB
0 1 0 1 0 1		$V_{DD} = 10V \text{ to } 25V$		54	80		
Power-Supply Rejection Ratio (Note 3)	PSRR	200m\/= = ripple	f _{RIPPLE} = 1kHz		80		dB
(14010 0)		200mV _{P-P} ripple	fRIPPLE = 20kHz		66		

ELECTRICAL CHARACTERISTICS (continued)

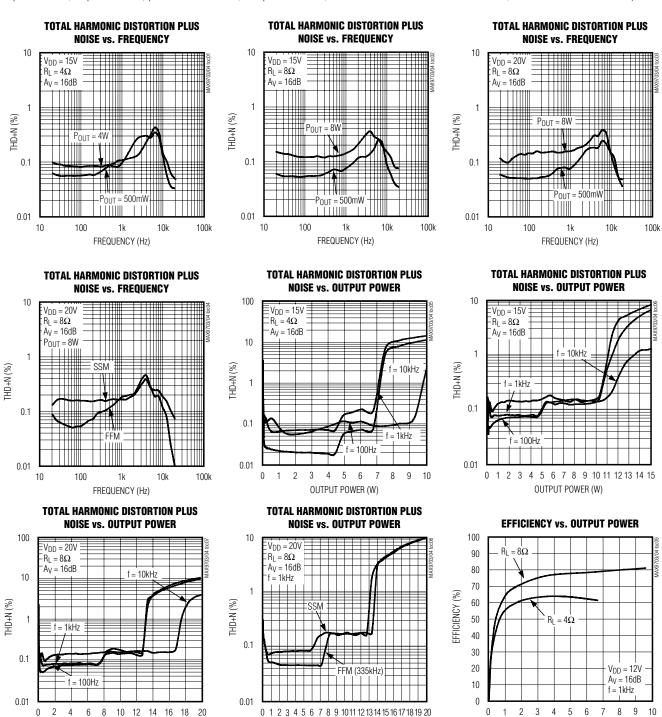
 $(V_{DD}=15V, GND=PGND=0V, \overline{SHDN} \geq V_{IH}, A_V=16dB, C_{SS}=C_{IN}=0.47\mu F, C_{REG}=0.01\mu F, C1=100n F, C2=1\mu F, FS1=FS2=GND (f_S=660kHz), R_L connected between OUTL+ and OUTL- and OUTR+ and OUTR-, T_A=T_{MIN} to T_{MAX}, unless otherwise noted. Typical values are at T_A=+25°C.) (Notes 1, 2)$

PARAMETER	SYMBOL	С	OND	ITIONS		MIN	TYP	MAX	UNITS
		$THD+N = 10\%, V_{DI}$		$R_L = 4\Omega$			10		
Continuous Output Power (MAX9703)	PCONT	16V, $f = 1kHz$, $T_A = +25^{\circ}C$, $t_{CONT} = 15$		$R_L = 8\Omega$			15		W
(MAX9703)		(Note 4))	$R_L = 16\Omega$,	V _{DD} = 24V		18]
		THD+N = 10%, V _{DI}) =	$R_L = 4\Omega$			2x5		
Continuous Output Power	PCONT	16V, f = 1kHz, T _A =		$R_L = 8\Omega$			2x10		W
(MAX9704)		+25°C, t _{CONT} = 15 (Note 4)	omin	$R_L = 16\Omega$,	V _{DD} = 24V		2x16		
Total Harmonic Distortion Plus Noise	THD+N	f _{IN} = 1kHz, either F P _{OUT} = 4W	FM o	r SSM, R _L =	: 8Ω,		0.07		%
			BW	= 22Hz to	FFM		94		
Cianal to Naina Datia	SNR	$R_L = 8\Omega$, $P_{OUT} =$	22k	Hz	SSM		88		dB
Signal-to-Noise Ratio	SINU	10W, f = 1kHz	Λ	eighted	FFM		97] ub
			A-vv	eignied	SSM		91		
Crosstalk		Left to right, right to	o left,	8Ω load, fin	y = 10kHz		65		dB
		FS1 = L, FS2 = L				560	670	800	
		FS1 = L, FS2 = H					940		
Oscillator Frequency	fosc	FS1 = H, FS2 = L					470		kHz
		FS1 = H, FS2 = H (snre	ad-spectrup	n mode)		670		
		101 = 11, 102 = 11	Spice	ad Spectium			±7%		
Efficiency		$P_{OUT} = 15W, f = 11$	kHz, F	$R_L = 8\Omega$			78		<u> </u> %
Efficiency	η	Pout = 10W, f = 1	kHz, F	$R_L = 16\Omega$			88		70
Regulator Output	VREG						6		V
DIGITAL INPUTS (SHDN, FS_,	G_)								•
lawy t Through alde		VIH				2.5			V
Input Thresholds		V _{IL}						0.8	\ \
Input Leakage Current								±1	μΑ

- Note 1: All devices are 100% production tested at +25°C. All temperature limits are guaranteed by design.
- Note 2: Testing performed with a resistive load in series with an inductor to simulate an actual speaker load. For $R_L = 8\Omega$, $L = 68\mu H$. For $R_L = 4\Omega$, $L = 33\mu H$.
- Note 3: PSRR is specified with the amplifier inputs connected to GND through C_{IN}.
- **Note 4:** The MAX9704 continuous 8Ω and 16Ω power measurements account for thermal limitations of the 32-pin TQFN-EP package. Continuous 4Ω power measurements account for short-circuit protection of the MAX9703/MAX9704 devices.

Typical Operating Characteristics

(33 μ H with 4Ω , 68μ H with 8Ω , part in SSM mode, 136μ H with 16Ω , measurement BW = 22Hz to 22kHz, unless otherwise noted.)



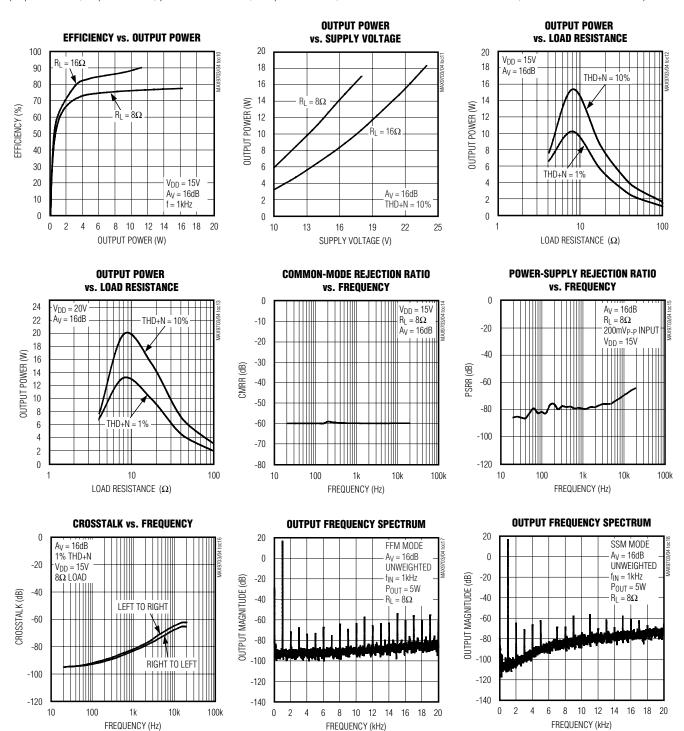
OUTPUT POWER (W)

OUTPUT POWER (W)

OUTPUT POWER (W)

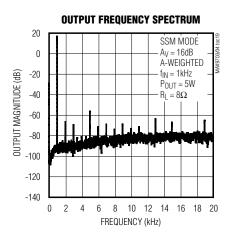
Typical Operating Characteristics (continued)

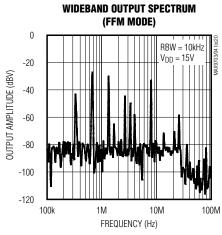
(33 μ H with 4 Ω , 68 μ H with 8 Ω , part in SSM mode, 136 μ H with 16 Ω , measurement BW = 22Hz to 22kHz, unless otherwise noted.)

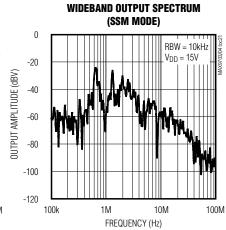


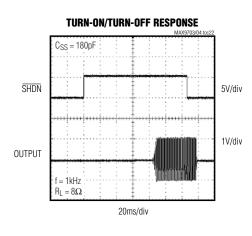
Typical Operating Characteristics (continued)

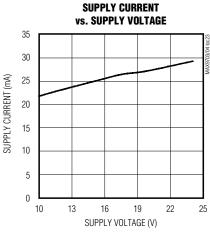
(33 μ H with 4 Ω , 68 μ H with 8 Ω , part in SSM mode, 136 μ H with 16 Ω , measurement BW = 22Hz to 22kHz, unless otherwise noted.)

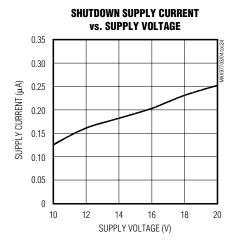












Pin Description

PI	N		
MAX9703	MAX9704	NAME	FUNCTION
1, 2, 23, 24	1, 2, 23, 24	PGND	Power Ground
3, 4, 21, 22	3, 4, 21, 22	V_{DD}	Power-Supply Input
5	5	C1N	Charge-Pump Flying Capacitor Negative Terminal
6	6	C1P	Charge-Pump Flying Capacitor Positive Terminal
7	7	CHOLD	Charge-Pump Hold Capacitor. Connect a 1µF capacitor from CHOLD to VDD.
8, 17, 20, 25, 26, 31, 32	8	N.C.	No Connection. Not internally connected.
9	14	REG	6V Internal Regulator Output. Bypass with a 0.01μF capacitor to PGND.
10	13	AGND	Analog Ground
11	_	IN-	Negative Input
12	_	IN+	Positive Input
13	12	SS	Soft-Start. Connect a 0.47µF capacitor from SS to GND to enable soft-start feature.
14	11	SHDN	Active-Low Shutdown. Connect $\overline{\text{SHDN}}$ to GND to disable the device. Connect to V_{DD} for normal operation.
15	17	G1	Gain-Select Input 1
16	18	G2	Gain-Select Input 2
18	19	FS1	Frequency-Select Input 1
19	20	FS2	Frequency-Select Input 2
27, 28	_	OUT-	Negative Audio Output
29, 30	_	OUT+	Positive Audio Output
_	9	INL-	Left-Channel Negative Input
_	10	INL+	Left-Channel Positive Input
_	15	INR-	Right-Channel Negative Input
_	16	INR+	Right-Channel Positive Input
_	25, 26	OUTR-	Right-Channel Negative Audio Output
_	27, 28	OUTR+	Right-Channel Positive Audio Output
_	29, 30	OUTL-	Left-Channel Negative Audio Output
_	31, 32	OUTL+	Left-Channel Positive Audio Output
	_	EP	Exposed Paddle. Connect to GND.

Detailed Description

The MAX9703/MAX9704 filterless, Class D audio power amplifiers feature several improvements to switch-mode amplifier technology. The MAX9703 is a mono amplifier, the MAX9704 is a stereo amplifier. These devices offer Class AB performance with Class D efficiency, while occupying minimal board space. A unique filterless modulation scheme and spread-spectrum switching mode create a compact, flexible, lownoise, efficient audio power amplifier. The differential input architecture reduces common-mode noise pickup, and can be used without input-coupling capacitors. The devices can also be configured as a single-ended input amplifier.

Comparators monitor the device inputs and compare the complementary input voltages to the triangle waveform. The comparators trip when the input magnitude of the triangle exceeds their corresponding input voltage.

Operating Modes

Fixed-Frequency Modulation (FFM) Mode

The MAX9703/MAX9704 feature three FFM modes with different switching frequencies (Table 1). In FFM mode, the frequency spectrum of the Class D output consists of the fundamental switching frequency and its associated harmonics (see the Wideband FFT graph in the *Typical Operating Characteristics*). The MAX9703/MAX9704 allow the switching frequency to be changed by ±35%, should the frequency of one or more of the harmonics fall in a sensitive band. This can be done at any time and does not affect audio reproduction.

Spread-Spectrum Modulation (SSM) Mode

The MAX9703/MAX9704 feature a unique, patented spread-spectrum mode that flattens the wideband spectral components, improving EMI emissions that

Table 1. Operating Modes

FS1	FS2	SWITCHING MODE (kHz)
L	L	670
L	Н	940
Н	L	470
Н	Н	670 ±7%

may be radiated by the speaker and cables. This mode is enabled by setting FS1 = FS2 = H. In SSM mode, the switching frequency varies randomly by $\pm 7\%$ around the center frequency (670kHz). The modulation scheme remains the same, but the period of the triangle waveform changes from cycle to cycle. Instead of a large amount of spectral energy present at multiples of the switching frequency, the energy is now spread over a bandwidth that increases with frequency. Above a few megahertz, the wideband spectrum looks like white noise for EMI purposes (see Figure 1).

Efficiency

Efficiency of a Class D amplifier is attributed to the region of operation of the output stage transistors. In a Class D amplifier, the output transistors act as current-steering switches and consume negligible additional power. Any power loss associated with the Class D output stage is mostly due to the I*R loss of the MOSFET on-resistance, and quiescent current overhead.

The theoretical best efficiency of a linear amplifier is 78%; however, that efficiency is only exhibited at peak output powers. Under normal operating levels (typical music reproduction levels), efficiency falls below 30%, whereas the MAX9704 still exhibits >78% efficiency under the same conditions (Figure 2).

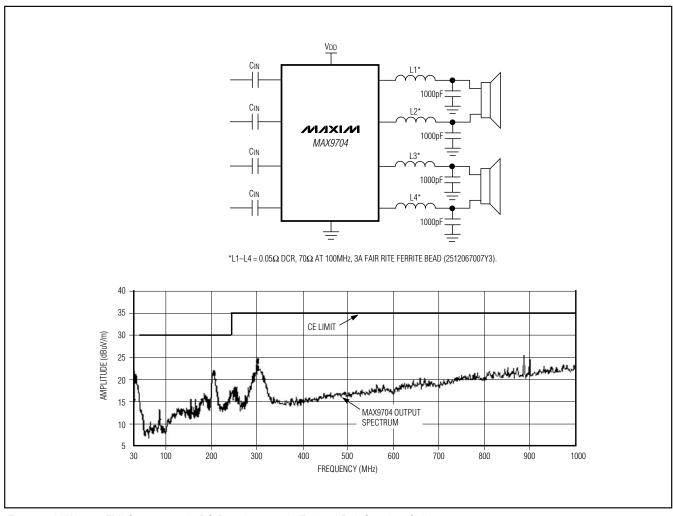


Figure 1. MAX9704 EMI Spectrum, 9in PC Board trace, 3in Twisted-Pair Speaker Cable

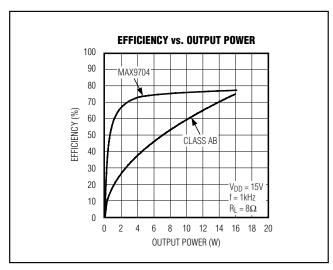


Figure 2. MAX9704 Efficiency vs. Class AB Efficiency

Shutdown

The MAX9703/MAX9704 have a shutdown mode that reduces power consumption and extends battery life. Driving SHDN low places the device in low-power (0.2µA) shutdown mode. Connect SHDN to a logic high for normal operation.

Click-and-Pop Suppression

The MAX9703/MAX9704 feature comprehensive click-and-pop suppression that eliminates audible transients on startup and shutdown. While in shutdown, the H-bridge is pulled to GND through $330 \mathrm{k}\Omega$. During startup, or power-up, the input amplifiers are muted and an internal loop sets the modulator bias voltages to the correct levels, preventing clicks and pops when the H-bridge is subsequently enabled. Following startup, a soft-start function gradually unmutes the input amplifiers. The value of the soft-start capacitor has an impact on the click/pop levels. For optimum performance, Css should be at least 0.18µF with a voltage rating of at least 7V.

Mute Function

The MAX9703/MA9704 features a clickless/popless mute mode. When the device is muted, the outputs stop switching, muting the speaker. Mute only affects the output stage and does not shut down the device. To mute the MAX9703/MAX9704, drive SS to GND by using a MOSFET pulldown (Figure 3). Driving SS to GND during the power-up/down or shutdown/turn-on cycle optimizes click-and-pop suppression.

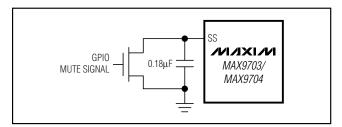


Figure 3. MAX9703/MAX9704 Mute Circuit

_Applications Information

Filterless Operation

Traditional class D amplifiers require an output filter to recover the audio signal from the amplifier's PWM output. The filters add cost, increase the solution size of the amplifier, and can decrease efficiency. The traditional PWM scheme uses large differential output swings (2 × V_{DD} peak-to-peak) and causes large ripple currents. Any parasitic resistance in the filter components results in a loss of power, lowering the efficiency.

The MAX9703/MAX9704 do not require an output filter. The devices rely on the inherent inductance of the speaker coil and the natural filtering of both the speaker and the human ear to recover the audio component of the square-wave output. Eliminating the output filter results in a smaller, less-costly, more-efficient solution.

Because the frequency of the MAX9703/MAX9704 output is well beyond the bandwidth of most speakers, voice coil movement due to the square-wave frequency is very small. Although this movement is small, a speaker not designed to handle the additional power can be damaged. For optimum results, use a speaker with a series inductance > 30 μ H. Typical 8 Ω speakers exhibit series inductances in the range of 30 μ H to 100 μ H. Optimum efficiency is achieved with speaker inductances > 60 μ H.

Internal Regulator Output (VREG)

The MAX9703/MAX9704 feature an internal, 6V regulator output (VREG). The MAX9703/MAX9704 REG output pin simplifies system design and reduces system cost by providing a logic voltage high for the MAX9703/MAX9704 logic pins (G_, FS_). VREG is not available as a logic voltage high in shutdown mode. Do not apply VREG as a 6V potential to surrounding system components. Bypass REG with a 6.3V, 0.01µF capacitor to GND.

Gain Selection

The MAX9703/MAX9704 feature an internally set, logic-selectable gain. The G1 and G2 logic inputs set the gain of the MAX9703/MAX9704 speaker amplifier (Table 2).

Table 2. Gain Selection

G1	G2	GAIN (dB)
0	0	29.6
0	1	19.1
1	0	13
1	1	16

Output Offset

Unlike a Class AB amplifier, the output offset voltage of Class D amplifiers does not noticeably increase quiescent current draw when a load is applied. This is due to the power conversion of the Class D amplifier. For example, an 8mVDC offset across an 8Ω load results in 1mA extra current consumption in a class AB device. In the Class D case, an 8mV offset into 8Ω equates to an additional power drain of $8\mu W$. Due to the high efficiency of the Class D amplifier, this represents an additional quiescent current draw of: $8\mu W/(V_{DD}/100\times\eta)$, which is in the order of a few microamps.

Input Amplifier Differential Input

The MAX9703/MAX9704 feature a differential input structure, making them compatible with many CODECs, and offering improved noise immunity over a single-ended input amplifier. In devices such as PCs, noisy digital signals can be picked up by the amplifier's input traces. The signals appear at the amplifiers' inputs as commonmode noise. A differential input amplifier amplifies the difference of the two inputs, any signal common to both inputs is canceled.

Single-Ended Input

The MAX9703/MAX9704 can be configured as singleended input amplifiers by capacitively coupling either input to GND and driving the other input (Figure 4).

Component Selection

Input Filter

An input capacitor, C_{IN}, in conjunction with the input impedance of the MAX9703/MAX9704, forms a high-pass filter that removes the DC bias from an incoming signal. The AC-coupling capacitor allows the amplifier to bias the signal to an optimum DC level. Assuming

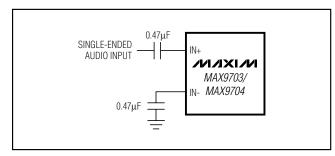


Figure 4. Single-Ended Input

zero-source impedance, the -3dB point of the highpass filter is given by:

$$f_{-3dB} = \frac{1}{2\pi R_{IN} C_{IN}}$$

Choose C_{IN} so $f_{\text{-}3dB}$ is well below the lowest frequency of interest. Setting $f_{\text{-}3dB}$ too high affects the low-frequency response of the amplifier. Use capacitors with dielectrics that have low-voltage coefficients, such as tantalum or aluminum electrolytic. Capacitors with high-voltage coefficients, such as ceramics, may result in increased distortion at low frequencies.

Charge-Pump Capacitor Selection

Use capacitors with an ESR less than $100m\Omega$ for optimum performance. Low-ESR ceramic capacitors minimize the output resistance of the charge pump. For best performance over the extended temperature range, select capacitors with an X7R dielectric.

Flying Capacitor (C1)

The value of the flying capacitor (C1) affects the load regulation and output resistance of the charge pump. A C1 value that is too small degrades the device's ability to provide sufficient current drive. Increasing the value of C1 improves load regulation and reduces the charge-pump output resistance to an extent. Above 1µF, the onresistance of the switches and the ESR of C1 and C2 dominate.

Hold Capacitor (C2)

The output capacitor value and ESR directly affect the ripple at CHOLD. Increasing C2 reduces output ripple. Likewise, decreasing the ESR of C2 reduces both ripple and output resistance. Lower capacitance values can be used in systems with low maximum output power levels.

Output Filter

The MAX9703/MAX9704 do not require an output filter and can pass FCC emissions standards with unshielded speaker cables. However, output filtering can be

used if a design is failing radiated emissions due to board layout or cable length, or the circuit is near EMI-sensitive devices. Use a ferrite bead filter when radiated frequencies above 10MHz are of concern. Use an LC filter when radiated frequencies below 10MHz are of concern, or when long leads connect the amplifier to the speaker. Refer to the MAX9704 Evaluation Kit schematic for details of this filter.

Sharing Input Sources

In certain systems, a single audio source can be shared by multiple devices (speaker and headphone amplifiers). When sharing inputs, it is common to mute the unused device, rather than completely shutting it down, preventing the unused device inputs from distorting the input signal. Mute the MAX9703/MAX9704 by driving SS low through an open-drain output or MOSFET (see the *System Diagram*). Driving SS low turns off the Class D output stage, but does not affect the input bias levels of the MAX9703/MAX9704. Be aware that during normal operation, the voltage at SS can be up to 7V, depending on the MAX9703/MAX9704 supply.

Supply Bypassing/Layout

Proper power-supply bypassing ensures low distortion operation. For optimum performance, bypass V_{DD} to PGND with a 0.1µF capacitor as close to each V_{DD} pin as possible. A low-impedance, high-current power-supply connection to V_{DD} is assumed. Additional bulk capacitance should be added as required depending on the application and power-supply characteristics. AGND and PGND should be star connected to system ground. Refer to the MAX9704 Evaluation Kit for layout guidance.

Class D Amplifier Thermal Considerations

Class D amplifiers provide much better efficiency and thermal performance than a comparable Class AB amplifier. However, the system's thermal performance must be considered with realistic expectations and include consideration of many parameters. This section examines Class D amplifiers using general examples to illustrate good design practices.

Continuous Sine Wave vs. Music

When a Class D amplifier is evaluated in the lab, often a continuous sine wave is used as the signal source. While this is convenient for measurement purposes, it represents a worst-case scenario for thermal loading on the amplifier. It is not uncommon for a Class D amplifier to enter thermal shutdown if driven near maximum output power with a continuous sine wave.

Audio content, both music and voice, has a much lower RMS value relative to its peak output power. Figure 5 shows a sine wave and an audio signal in the time domain. Both are measured for RMS value by the oscilloscope. Although the audio signal has a slightly higher peak value than the sine wave, its RMS value is almost half that of the sine wave. Therefore, while an audio signal may reach similar peaks as a continuous sine wave, the actual thermal impact on the Class D amplifier is highly reduced. If the thermal performance of a system is being evaluated, it is important to use actual audio signals instead of sine waves for testing. If sine waves must be used, the thermal performance will be less than the system's actual capability.

PC Board Thermal Considerations

The exposed pad is the primary route of keeping heat away from the IC. With a bottom-side exposed pad, the PC board and its copper becomes the primary heatsink for the Class D amplifier. Solder the exposed pad to a large copper polygon. Add as much copper as possible from this polygon to any adjacent pin on the Class D amplifier as well as to any adjacent components, provided these connections are at the same potential. These copper paths must be as wide as possible. Each of these paths contributes to the overall thermal capabilities of the system.

The copper polygon to which the exposed pad is attached should have multiple vias to the opposite side of the PC board, where they connect to another copper polygon. Make this polygon as large as possible within the system's constraints for signal routing.

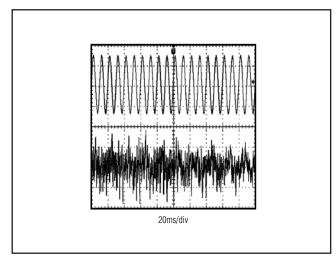


Figure 5. RMS Comparison of Sine Wave vs. Audio Signal

Additional improvements are possible if all the traces from the device are made as wide as possible. Although the IC pins are not the primary thermal path of the package, they do provide a small amount. The total improvement would not exceed about 10%, but it could make the difference between acceptable performance and thermal problems.

Auxiliary Heatsinking

If operating in higher ambient temperatures, it is possible to improve the thermal performance of a PC board with the addition of an external heatsink. The thermal resistance to this heatsink must be kept as low as possible to maximize its performance. With a bottom-side exposed pad, the lowest resistance thermal path is on the bottom of the PC board. The topside of the IC is not a significant thermal path for the device, and therefore is not a cost-effective location for a heatsink.

Thermal Calculations

The die temperature of a Class D amplifier can be estimated with some basic calculations. For example, the die temperature is calculated for the below conditions:

- $T_A = +40^{\circ}C$
- Pout = 2x8W = 16W
- $R_L = 16\Omega$
- Efficiency $(\eta) = 87\%$
- $\theta_{\text{JA}} = 27^{\circ}\text{C/W}$

First, the Class D amplifier's power dissipation must be calculated.

$$P_{DISS} = \frac{P_{OUT}}{\eta} - P_{OUT} = \frac{16W}{0.87} - 16W = 2.4W$$

Then the power dissipation is used to calculate the die temperature, T_C, as follows:

$$T_C = T_A + P_{DISS} \times \theta_{JA}$$

= 40°C + 2.4W × 27°C/W
= 104.8°C

Decreasing the ambient temperature or reducing θ_{JA} will improve the die temperature of the MAX9704. θ_{JA} can be reduced by increasing the copper size/weight of the ground plane connected to the exposed paddle of the MAX9704 TQFN package. Additionally, θ_{JA} can be reduced by attaching a heatsink, adding a fan, or mounting a vertical PC board.

Load Impedance

The on-resistance of the MOSFET output stage in Class D amplifiers affects both the efficiency and the peak-current capability. Reducing the peak current into the load reduces the I²R losses in the MOSFETs, thereby increasing efficiency. To keep the peak currents lower, choose the highest impedance speaker which can still deliver the desired output power within the voltage swing limits of the Class D amplifier and its supply voltage.

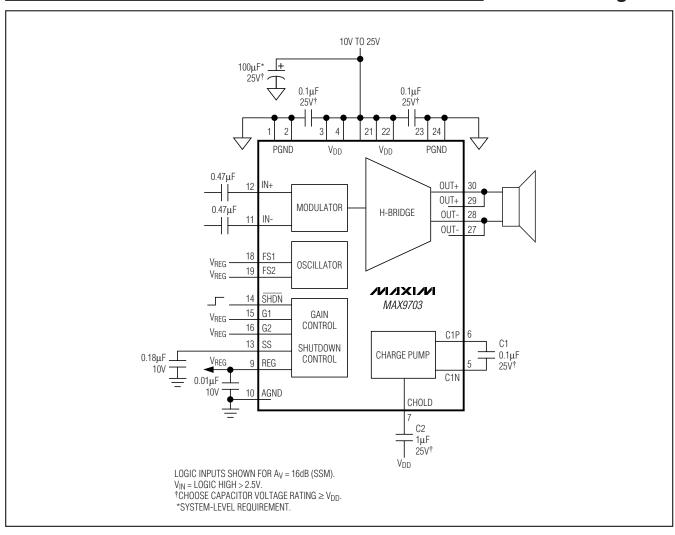
Although most loudspeakers are either 4Ω or $8\Omega,$ there are other impedances available which can provide a more thermally efficient solution.

Another consideration is the load impedance across the audio frequency band. A loudspeaker is a complex electromechanical system with a variety of resonances. In other words, an 8Ω speaker is usually only 8Ω impedance within a very narrow range, and often extends well below 8Ω , reducing the thermal efficiency below what is expected. This lower-than-expected impedance can be further reduced when a crossover network is used in a multi-driver audio system.

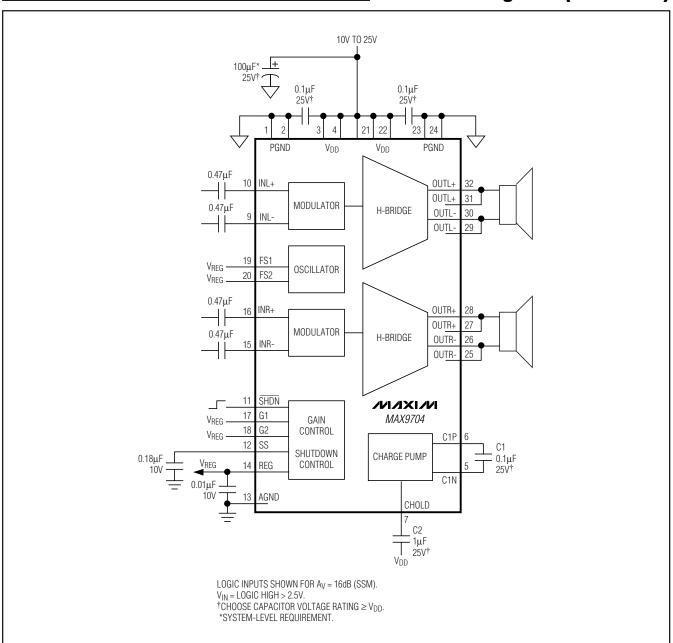
Optimize MAX9704 Efficiency with Load Impedance and Supply Voltage

To optimize the efficiency of the MAX9703/MAX9704, load the output stage with 12Ω to 16Ω speakers. The MAX9703/MAX9704 exhibits highest efficiency performance when driving higher load impedance (see the Typical Operating Characteristics). If a 12Ω to 16Ω load is not available, select a lower supply voltage when driving 6Ω to 10Ω loads.

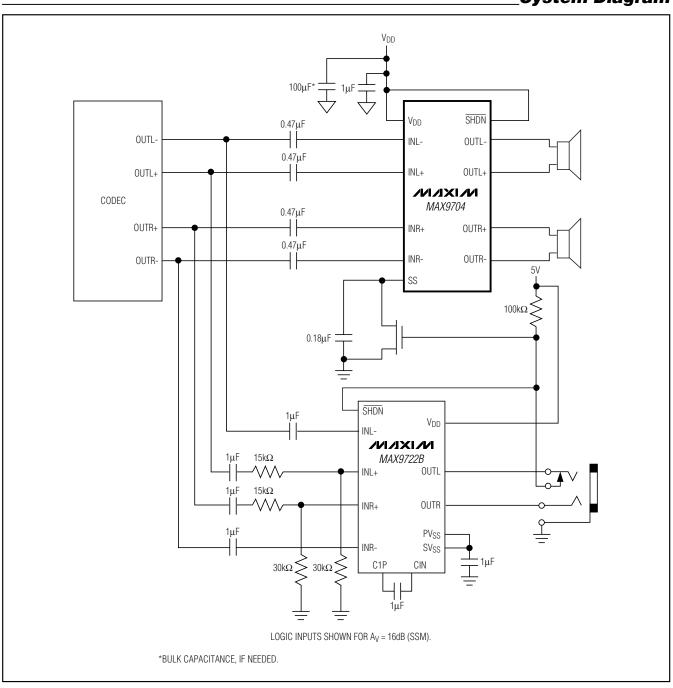
Functional Diagrams



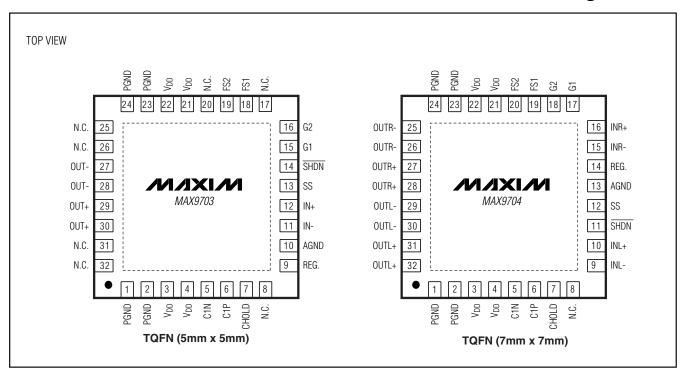
Functional Diagrams (continued)



System Diagram



Pin Configurations



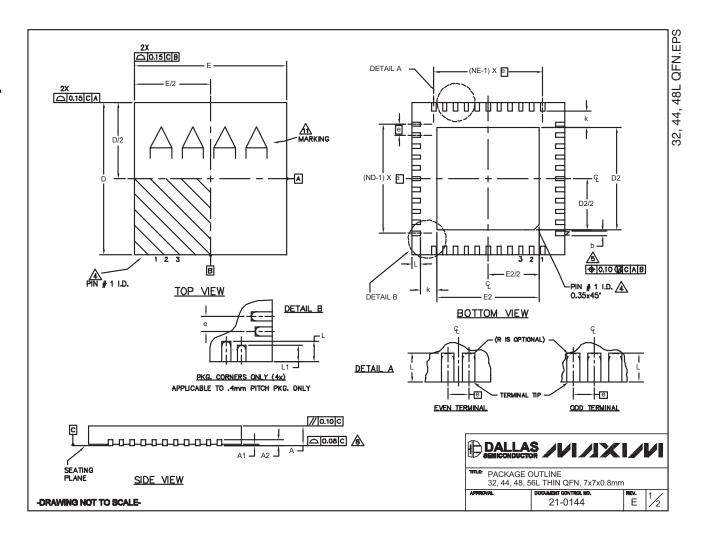
Chip Information

MAX9703 TRANSISTOR COUNT: 3093 MAX9704 TRANSISTOR COUNT: 4630

PROCESS: BICMOS

Package Information

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)

					COI	I NOM	DIMENSI	ONS								
PKG		32L 7x	7		4L 7x	,		IBL 7x	7	(TOM P T4877-	-1)		i6L 7x	,	
					_	_	_				-	_	-		_	
SYMBOL	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	
A	0.70	0.75	08.0	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80	
A1	٥	0.02	0.05	٥	0.02	0.05	a	0.02	0.05	0	0.02	0.05	a	_	0.05	
A2	0	.20 RE	F.	-	0.20 REF.).20 RI	F.	(.20 RE	F.	C	0.20 REF.		
b	0.25	0.30	0.35	0.20	0.25	0.30	0.20	0.25	0.30	0.20	0.25	0.30	0.15	0.20	0.25	
D	6,90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	
E	6,90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	6.90	7.00	7.10	
a	0	.65 BS	C.	0	.50 BS	SC.	().50 BS	SC.	0	.50 BS	c.	0	0.40 BSC.		
k	0.25	-	_	0.25	_	-	0.25	-	-	0.25	-	-	0.25	0.35	0.45	
L	0.45	0.55	0.65	0.45	0.55	0.65	0.30	0.40	0.50	0.45	0.55	0.65	0.40	0.50	0.60	
L1	_	_	-	-	_	_	_	_	-	_	-	-	0.30	0.40	0.50	
N		32			44			48			44			56		
ND		8			11			12			10		14			
NE		8			11			12			12			14		

PKG.	DEPOPULATED		D2			E2		JEDEC MO220	DOWN BONDS
CODES	LEADS	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.		ALLOWED
T3277-2	-	4.55	4.70	4.85	4.55	4.70	4.85	_	YES
T3277-3	-	4.55	4.70	4.85	4.55	4.70	4.85	_	NO
T4477-2	-	4.55	4.70	4.85	4.55	4.70	4.85	WKKD-1	YES
T4477-3	-	4.55	4.70	4.85	4.55	4.70	4.85	WKKD-1	YES
T4877-1**	13,24,37,48	4.20	4.30	4.40	4.20	4.30	4.40	_	NO
T4877-3	-	4.95	5.10	5.25	4.95	5.10	5.25	_	YES
T4877-4	-	5.45	5.60	5.63	5.45	5.60	5.63	_	YES
T4877-5	-	2.40	2.50	2.60	2.40	2.50	2.60	_	NO
T4877-6	-	5.45	5.60	5.63	5.45	5.60	5.63	_	NO
T4877-7	-	4.95	5.10	5.25	4.95	5.10	5.25	-	YES
T5677-1	-	5.20	5.30	5.40	5.20	5,30	5.40		YES

** NOTE: T4877-1 IS A CUSTON 48L PKG. WITH 4 LEADS DEPOPULATED. TOTAL NUMBER OF LEADS ARE 44.

NOTES:

- 1. DIMENSIONING & TOLERANCING CONFORM TO ASME Y14.5M-1994.
- 2. ALL DIMENSIONS ARE IN MILLIMETERS, ANGLES ARE IN DEGREES.
- 3. N IS THE TOTAL NUMBER OF TERMINALS.
- THE TERMINAL #1 IDENTIFIER AND TERMINAL NUMBERING CONVENTION SHALL CONFORM TO JESD 95-1 SPP-012. DETAILS OF TERMINAL #1 IDENTIFIER ARE OPTIONAL, BUT MUST BE LOCATED WITHIN THE ZONE INDICATED. THE TERMINAL #1 IDENTIFIER MAY BE EITHER A MOLD OR MARKED FEATURE.
- DIMENSION 6 APPLIES TO METALLIZED TERMINAL AND IS MEASURED BETWEEN 0.25 mm AND 0.30 mm FROM TERMINAL TIP.
- 6. ND AND NE REFER TO THE NUMBER OF TERMINALS ON EACH D AND E SIDE RESPECTIVELY.
- 7. DEPOPULATION IS POSSIBLE IN A SYMMETRICAL FASHION.
- & COPLANARITY APPLIES TO THE EXPOSED HEAT SINK SLUG AS WELL AS THE TERMINALS.
- 9. DRAWING CONFORMS TO JEDEC MO220 EXCEPT THE EXPOSED PAD DIMENSIONS OF T4877-1/-3/-4/-5/-6 & T5677-1.
- 10. WARPAGE SHALL NOT EXCEED 0.10 mm.
- MARKING IS FOR PACKAGE ORIENTATION REFERENCE ONLY
- 12. NUMBER OF LEADS SHOWN ARE FOR REFERENCE ONLY

-DRAWING NOT TO SCALE-

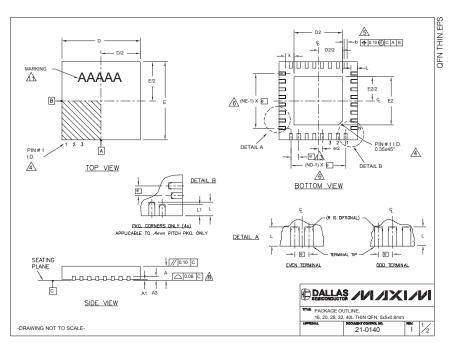


DOCLMENT CONTROL NO.

21-0144

Package Information (continued)

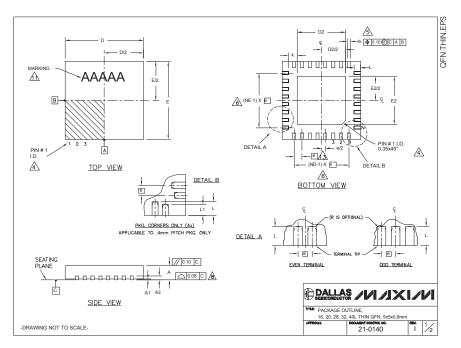
(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



	С	OMMON DIMEN	SIONS				EXI	POSED P	AD VARI	ATION	IS		
PKG.	16L 5x5	20L 5x5	28L 5x5	32L 5x5	40L 5x5	PKG		D2	$\overline{}$	E2		L	DOWN
SYMBOL	MIN. NOM. MAX.	MIN. NOM. MAX.	MIN. NOM. MAX.	MIN. NOM. MAX.	MIN. NOM. MAX.	CODES	MIN.	NOM. MA	X. MIN.	NOM.	MAX.	±0.15	BONDS ALLOWED
Α	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	T1655-2	3.00	3.10 3.2	0 3.00	3.10	3.20	**	YES
A1	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	T1655-3	3.00	3.10 3.3	20 3.00	3.10	3.20	**	NO
A3	0.20 REF.	0.20 REF.	0.20 REF.	0.20 REF.	0.20 REF.	T1655N-1	3.00	3.10 3.	20 3.00	3.10	3.20	**	NO
b			0.20 0.25 0.30			T2055-3	3.00	3.10 3.:	20 3.00	3.10	3.20	**	YES
D	4.90 5.00 5.10			4.90 5.00 5.10		T2055-4	3.00	3.10 3.	20 3.00	3.10	3.20	**	NO
E				4.90 5.00 5.10		T2055-5	3.15	3.25 3.3	35 3.15	3.25	3.35	0.40	YES
e	0.80 BSC.	0.65 BSC.	0.50 BSC.	0.50 BSC.	0.40 BSC.	T2855-3	3.15	3.25 3.		0.20	3.35	**	YES
k I	0.20	0.25	0.25		0.25 0.35 0.45	T2855-4	2.60	2.70 2.		-	2.80	**	YES
11	5.00	0.45 0.55 0.65	0.45 0.55 0.65		0.40 0.50 0.60	T2855-5	2.60	2.70 2.			2.80	**	NO
N N	16	20	28	32	40	T2855-6	3.15	3.25 3	35 3.15	3.25	3.35	**	NO
ND	4	5	7	8	10	T2855-7	2.60	2.70 2.	30 2.60	2.70	2.80	**	YES
NF	4	5	7	8	10	T2855-8	3.15	3.25 3	35 3.15	3.25	3 35	0.40	YES
JEDEC	WHHB	WHHC	WHHD-1	WHHD-2		T2855N-1	3.15	3.25 3.3	35 3.15	3.25	3.35	**	NO
						T3255-3	3.00	3.10 3.	20 3.00	3.10	3.20	**	YES
OTES:						T3255-4	3.00	3.10 3.	20 3.00	3.10	3.20	**	NO
	ENSIONING & TO	DLERANCING CO	NFORM TO ASM	E Y14.5M-1994.		T3255-5	3.00	3.10 3.2		3.10	3.20	**	YES
2. ALL	DIMENSIONS AF	RE IN MILLIMETE	RS. ANGLES ARI	IN DEGREES.		T3255N-1	3.00	3.10 3.:	0.00	3.10	3.20	**	NO
3 N IS	THE TOTAL NUM	MBER OF TERMI	NALS			T4055-1	3.20	3.30 3.4	10 3.20	3.30	3.40	**	YES
OP IDE	E TERMINAL #1 IE NFORM TO JESD TIONAL, BUT MUS NTIFIER MAY BE MENSION b APPLII 5 mm AND 0.30 m	95-1 SPP-012. E ST BE LOCATED EITHER A MOLE ES TO METALLIZ	DETAILS OF TERI WITHIN THE ZON OR MARKED FE ED TERMINAL A	MINAL #1 IDENTIF IE INDICATED. T ATURE.	FIER ARE HE TERMINAL #1								ONS TABI
	AND NE REFER	TO THE NUMBER	OF TERMINALS	ON EACH D AND	E SIDE RESPECTIV	ELY.							
0.25		OSSIBLE IN A S	YMMETRICAL FA	SHION.									
0.25	POPULATION IS F			K OLLIO AO MELI	L AS THE TERMINALS	S.							
0.25 ND 7. DEF			OSED HEAT SIN	K SLUG AS WELI									
0.25 ND 7. DEF 8. COI 9. DR		IES TO THE EXP					-						
0.25 ND 7. DEF COI 9. DR T28	PLANARITY APPL AWING CONFORM	JES TO THE EXP JES TO JEDEC M 8.	D220, EXCEPT E				ſ	æ DΔI	1 4 9	411.4	411 4		B 48
0.25 ND 7. DEF COI 9. DR/ T28 WA	PLANARITY APPL AWING CONFOR! 855-3 AND T2855-	LIES TO THE EXP MS TO JEDEC M 6. OT EXCEED 0.10	D220, EXCEPT E	KPOSED PAD DIN				DAI	LAS	1	11/	1X	

Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



			С	OMMO	1 DIM	1ENS	SIONS	3										EXF	POSEI	D PAD	VARIA	ATION	IS		
PKG.	1	16L 5x	5	201	5x5	\Box	2	8L 5x	(5	3	32L 5	x5		10L 5>	:5		PKG		D2			E2		L	DOWN
SYMBOL	MIN.	NOM.	MAX.	MIN. N	M. MC	ЛАХ.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.		CODES	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	±0.15	BONDS ALLOWED
Α	0.70	0.75	0.80	0.70 0	75 0	08.0	0.70	0.75	0.80	0.70	0.75	0.80	0.70	0.75	0.80		T1655-2	3.00	3.10	3.20	3.00	3.10	3.20	**	YES
A1	0	0.02	0.05	0 0	.02 0	1.05	0	0.02	0.05	0	0.02	0.05	0	0.02	0.05		T1655-3	3.00	3.10	3.20	3.00	3.10	3.20	**	NO
A3	-	.20 RE			REF	-		20 RE	_		20 RE	_	_	20 RE	_		T1655N-1	3.00	3.10	3.20	3.00	3.10	3.20	**	NO
b				0.25 0													T2055-3	3.00	3.10	3.20	3.00	3.10	3.20	**	YES
D				4.90 5													T2055-4	3.00	3.10	3.20	3.00	3.10	3.20	**	NO
E	4.90		-	4.90 5	_	_	_		_	_	_	_	_		-		T2055-5	3.15	3.25	3.35	3.15	3.25	3.35	0.40	YES
e	+-	0.80 BS	SC.		5 BSC	-	-	.50 BS	SC.	_	.50 B	SC.	_	.40 BS			T2855-3	3.15	3.25	3.35	3.15	3.25	3.35	**	YES
k I	0.25	_		0.25		$\overline{}$	0.25	0.55	0.65	0.25	0.40			0.35			T2855-4	2.60	2.70	2.80	2.60	2.70	2.80	**	YES
11	0.30	0.40	0.50	-	.55 0	0.00	0.45	0.00	0.00	0.30	0.40	0.50		0.40			T2855-5	2.60	2.70	2.80	2.60	2.70	2.80	**	NO
N	+-	16	-	-	-	$\dot{-}$	۳	28	-	-	32	-	0.30	40	0.50		T2855-6	3.15	3.25	3.35	3.15	3.25	3.35	**	NO
ND	-	4		_	5	\dashv	$\overline{}$	7			8			10			T2855-7	2.60	2.70	2.80	2.60	2.70	2.80	**	YES
NE	-	4			5	\dashv		7			8			10			T2855-8	3.15	3.25	3.35	3.15	3.25	3.35	0.40	YES
JEDEC		WHHE	3	W	ННС	\neg	V	VHHD)-1	٧	VHHC	1-2					T2855N-1	3.15	3.25	3.35	3.15	3.25	3.35	**	NO
																	T3255-3	3.00	3.10	3.20	3.00	3.10	3.20	**	YES
OTES:																	T3255-4	3.00	3.10	3.20	3 .00	3.10	3.20	**	NO
1. DIN	IENSI	ONING	& TC	LERAN	CING	CO	NFOR	M TO	ASM	E Y14	.5M-1	994.					T3255-5	3.00	3.10	3.20	3.00	3.10	3.20	**	YES
2. ALL	DIME	ENSIO	NS AF	E IN M	LLIME	ETER	AS. Af	NGLE	SARE	IN D	EGRE	ES.					T3255N-1	3.00		3.20	3.00	3.10	3.20	**	NO
3. N IS	STHE	TOTA	NIIN	ABER O	FTER	OMIN	VALS										T4055-1	3.20	3.30	3.40	3.20	3.30	3.40	**	YES
OP'	NFOR TIONA NTIFI MENSI	RM TO AL, BU' ER MA	JESD F MUS Y BE PPLII	95-1 SF ST BE L EITHEF ES TO P m FROM	P-012 OCAT A MO	2. DI FED V OLD LLIZI	WITHI OR M	S OF IN THI IARKE ERMIN	TERM E ZON ED FE	MINAL NE INI ATUR	. #1 ID DICAT RE.	ED. T	FIER HE TI	ARE ERMIN	AL #1										
	AND	NE RE	FER 1	O THE	NUM	BER	OF T	ERMI	NALS	ON E	ACH	D AND	ESI	DE RE	SPEC	TIVE	LY.								
0.2			NISF	OSSIBI	E IN	A SY	'MME	TRICA	AL FA	SHIO	N.														
0.2	POPU	LATIO			THE	EXP	OSED	HEA	T SIN	K SLL	JG AS	WEL	L AS	THE TE	ERMIN	ALS									
0.29			APPL	IES TO						vnoe.	ED D	יום חי	MENS	ION F	20										
0.29 ND 7. DEF COI 9. DR	PLAN.	ARITY	FORM	AS TO .		C MC	0220, 1	EXCE	PIE	\rU3	LUIA	ווט טוי			JIV.										
0.25 ND 7. DEF COI 9. DR T28	PLAN AWIN 355-3	ARITY G CON AND T	FORM 2855-6	MS TO J	EDEC			EXCE	PIE	NFU 3	LDIA	10 011			JIC.			[aΑi	ALI	AS	411.	41 4		1 414
0.25 ND 7. DEF CO 9. DR T28 WA	PLAN AWIN 855-3	ARITY G CON AND TO SE SHA	FORM 2855-6 LL N	MS TO J 3. OT EXC	EDEC	0.10	mm.					10 DII			JIV.			{	₽₽	ALL	AS	16	1/	1X	
0.29 ND T. DEF CO 9. DR	PLAN AWIN 355-3 RPAG RKING	ARITY G CON AND TO SE SHA	FORM 2855-6 LL NO	MS TO . 3. OT EXC CKAGE	EED (0.10 ENTA	mm. ATION	REF	EREN	CE O	NLY.				Sit			L			AS UCTOR		1/	1X	1/1

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